

**ERACLENE[®]**

HDPE

DB 506

High Density Polyethylene

Eraclene DB 506 is a high density polyethylene resin (HDPE), hexene copolymer, obtained by gas phase technology process. The main properties of Eraclene DB 506 are emphasized when it is used for production of drip irrigation pipe.

The balanced molecular weight distribution, density and the low content of gels are successfully combined in order to provide excellent mechanical properties, sealability, melt strength and drawability at high extrusion rate.

Main applications

Eraclene DB 506 can be easily used in blend with LLDPE and LDPE grades to modify the final properties of the drip irrigation pipe according to the specific needs.

For outdoor application, it is strongly suggested to add Anti UV. The combined usage of these additives together with Carbon Black can provide outstanding resistance to UV radiation.

Main properties

Resin Properties	Test method	Unit	Value
Melt Flow Rate (190 °C/ 2,16 Kg)	ISO 1133	g/10min	0.25
Melt Flow Rate (190 °C/ 5 Kg)	ISO 1133	g/10min	0.9
Melt Flow Rate (190 °C/ 21.6 Kg)	ISO 1133	g/10min	21.5
Densità	ISO 1133	g/cm ³	0.939
Melting Point	Internal Method	°C	129
Brittleness point	ASTM D 746	°C	< - 60
Vicat softening point (1 Kg)	ISO 306/A	°C	119

Mechanical Properties *	Test method	Unit	Value
Tensile stress at yield	ISO 527	MPa	18
Tensile strength at break	ISO 527	MPa	28
Elongation at break	ISO 527	%	> 800
Flexural modulus	ISO 178	MPa	690
Elmendorf Tear Resistance**	ISO 6383-2 MD	N/mm	20
	ISO 6383-2 TD	N/mm	170
Hardness Shore D	ISO 868/A		58
Environmental Stress-Cracking Resistance (ESCR)	ISO 22088	h	> 1000

* Values are referred to compression moulded specimens. Actual properties are typical and may vary depending upon operating conditions.

** Film properties are typical of blown film extruded at 1:4.5 blow up ratio; 210°C melt temperature, die gap 1.1 mm and thickness 25 µm.

Processing conditions

Eraclene DB 506 is readily processable by conventional equipment.

It is suggested to be used a mixing screw with a flat or slightly growing temperature profile from 190°C up to 230°C.

The best balance of processing and properties of the drip irrigation pipe is obtained with a die gap between 1,5 mm and 2,5 mm.

Storage and handling

Eraclene DB 506 is supplied in pellet form. This material may readily be conveyed and bulk fed through equipment designed for conventional pelletised polyethylene resin, provided the equipment is designed to prevent accumulation of the fines and dust particles that are contained in all polyethylene resins.

These fines and dust particles can, under certain conditions, pose an explosion hazard. We recommend that the conveying system used be equipped with filters of adequate size, operated and maintained in such a manner to ensure that no leaks develop and earthed adequately. We further recommend that good housekeeping be practised throughout your facility.

Stored in an airy and dry room, at temperatures between 20°C and 30°C, with no direct sunlight, the shelf life is about 18 months. However, before using this product, read and understand the relevant POLIMERI EUROPA Safety Data Sheet.

Availability

Contact the polimeri europa sales office nearest to you regarding availability and your specific application requirements.

Food contact status

Eraclene DB 506 complies with the rules and regulations of the European Union, as well as other countries, regarding the use of plastic materials in food contact applications. Certificates of compliance are available upon request.

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IMPORTANT: please consult the relevant safety data sheet for more detailed information. The information and data presented herein are to the best of our knowledge true and accurate but no warranty or guarantee, expressed or implied, is made nor is any liability accepted with respect to the use of such information and data.

Polimeri europa is available to provide the guaranteed values for each product on demand.